

Date: Wednesday, 30/01/2008 8:18:39 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PANEL-350 FWD CANOPY
Job Number : 37112	
Estimate Number : 13099	
P.O. Number :	Part Number : D36563
This Issue : 30/01/2008 S.O. No. :	Drawing Number : D36563-PROTOTYPE
Prsht Rev. : NC	Project Number : 00204
First Issue : // Type : THERMOFORMING	Drawing Revision : A
Previous Run :	Material :
Written By : <u> </u>	Due Date : 31/01/2008 Qty: 2 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est. Rev. A 07/12/13 DL	

Additional Product

Job Number:



Scrub per Day/

PROTOTYPE

Seq. #: Machine Or Operation:

Description :

1.0

HAND FINISH TH

HAND FINISHING THERMOFORMING



MLEKS 093 F600607



Comment: HAND FINISHING THERMOFORMING

M 105494

1) Cut Blanks

32 sq ft per unit.

DL 08.01.29

2.0

THERMOFORMING

THERMOFORMING MACHINE



Comment: THERMOFORMING MACHINE

Thermoform as per Dwg. 13099-3 and Folio FTA-016 using tool DT8987

Dwg. Rev. _____

Folio Rev. A

DL 08.01.29

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DL 08.01.29

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

ENGINEER
APPROVAL

DL 08.01.29

5.0

HAND FINISH TH

HAND FINISHING THERMOFORMING



Comment: HAND FINISHING THERMOFORMING

1) Trim to Finished Dimensions

DL 08.01.29

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Seq. #:

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Description :

6.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

Check dimensions to ensure conformity to drawing tolerances.

7.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**

Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

N/A

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

~~APPROVAL~~

Scmp

200803104

Job Completion



U 08-03-03

PROTOTYPE

Dart Aerospace Ltd

WORK ORDER CHANGES							
W/O:			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
DATE	STEP	PROCEDURE CHANGE					

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE (NCR)							
NCR:		Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		
08.01.29	3	2 units did not form		Scrap 2 units.			

NOTE: Date & initial all entries